

5/32

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	23819
<b>Description: Cross Bolt Spacer</b>	<b>Part Number:</b>	D2579
<b>Drawing: D2579 Rev. D</b>	<b>Qty:</b>	500

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	By	05.07.15	500
2	CNC-CELL	Machine as per Folio FA245 Material: 6061-T6 (WW-T-700/6 ) or 5052-H32 (WW-T-700/4) 0.500 Dia x 0.058 Wall Batch 1718149	RG TMC	05/08/25	500
3	QC	Inspect Level 2	TMC	05/08/25	500
4	QC	Inspect Level 8	GN	05/08/26	500
5	STORES	Identify and stock	CL	05/08/26	500
6	EXPEDITING	Inspect Level 21 Close W/O Cost / part: .96 500 05/08/29 85	RG	05/08/29	500

Rev	Date	Change	Revised By	Approved
A	97.03.03	New Issue		
B	98.04.15	Eliminated deburring step	KB	
C	99.04.15	Added deburring step	DM	
D	01.06.04	Removed deburring step, added inspection level 21	EC	
E	02.06.17	Now turned on Cobra	NG RF	

RELEASED

02/06/17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes NO DQA: SP Date: 05/08/29

NOTE: Date &amp; initial all entries

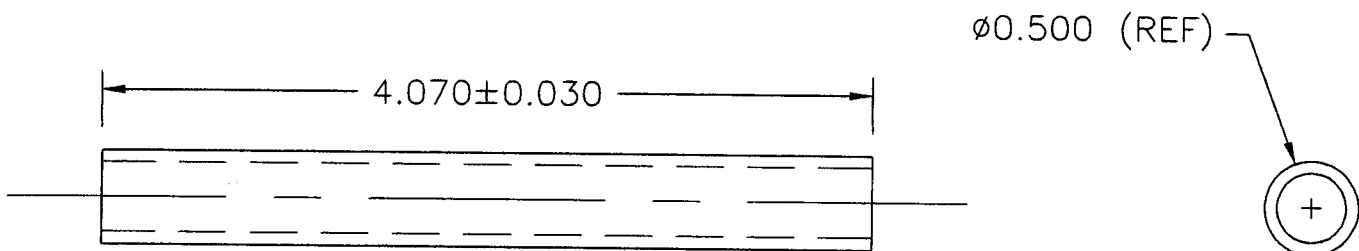
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_





DESIGN <i>DA</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>DA</i>	APPROVED <i>LE</i>	DRAWING NO. D2579	REV. D SHEET 1 OF 1
DATE 99.05.19		TITLE CROSS BOLT SPACER	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	96.12.05	0.065 WALL WAS 0.035 WALL	
C	97.02.21	0.058 WALL WAS 0.065 WALL	
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)	

**RELEASED**  
99.05.20 DS



SHOP COPY  
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W/P

23819

MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)  
0.500 DIA x 0.058 WALL  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jul 14, 2005  
03:52 pm

Work Order No : 0023819

Project Name : D2579

Project For : WK532

Work Order Type : Main

Main WO Number :

House Part Number : D2579

Description : Crossbolt Spacer

Manufactured : Yes

Amount Req'd : 500

Amount Done : 0

Start Date : 07-14-05

Est Finish Date : 08-15-05

Act Finish Date :

Drawings Req'd : No

Ok for Approval :

Approval Rec'd :

Department Code:

Burden Flags : NNNNNNNN

WO Status : Open

Invoice State : Not Invoiced

Invoice Date :

Invoice Number :

Invoice Amount : 0.00

Order Entry No :

OE Value : 0.00

Est Mark Up : 0.000%

Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00